

Dosing unit

For dosing of masterbatch and regenerated materials

Color-Exact 1100 AC-IC

This new dosing unit contains the latest technology and is specially developed to dose free flowing granulated additives in connection with extrusion. The control with built-in frequency inverter ensures the market's highest dosing accuracy.

Color-Exact 1100 AC/IC complete with 9 mm dosing screw for springloaded steel ball and 16 mm dosing sleeve in stainless steel.

10 litre material hopper in stainless steel.
75 watt AC motor.

Neckpiece type CE1100 NP2 with quickconnection -adapterplate CE1100 A3/Q-(28) with quick-change.

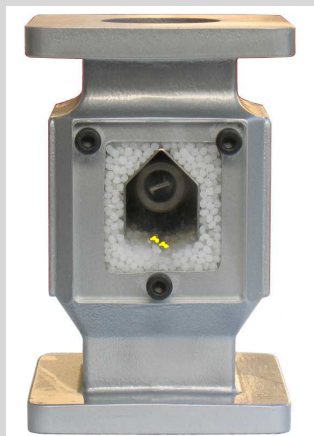
Separate control with potentiometer incl. digital setting and LED display. 3 m cable incl. plug for connection to the dosing unit.

El. voltage: 1 x 230 V + earth.
External Tacho voltage: 0 - 10 volt or alternative.

Level control can be installed as extra equipment.



The special shape of the neck piece ensures an outstanding blend of the added material. Therefore an extra mixer unit is not required.

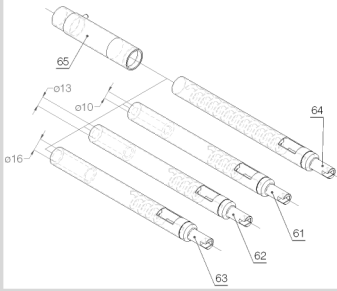


Continator Plastic Machinery
Lejboellevej 13
DK-5953 Tranekaer
Tlf.: +45 62591255
Fax.: +45 69591729
www.continator.com
info@continator.com

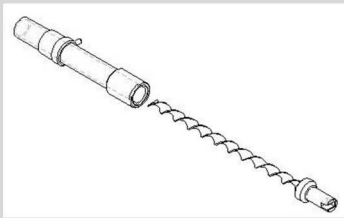
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Color-Exact 1100
Inside Helix

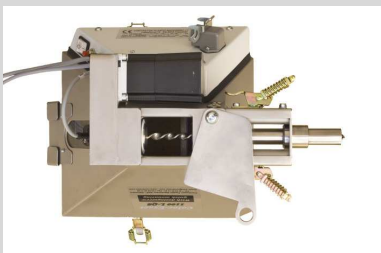


Inside Helix	51.70.70	51.60.63 (10)	51.60.63 (13)	51.60.63 (16)
Dosing capacity by continuous operation	0-4500 g/h	0-300 g/h	0-450 g/h	0-750 g/h

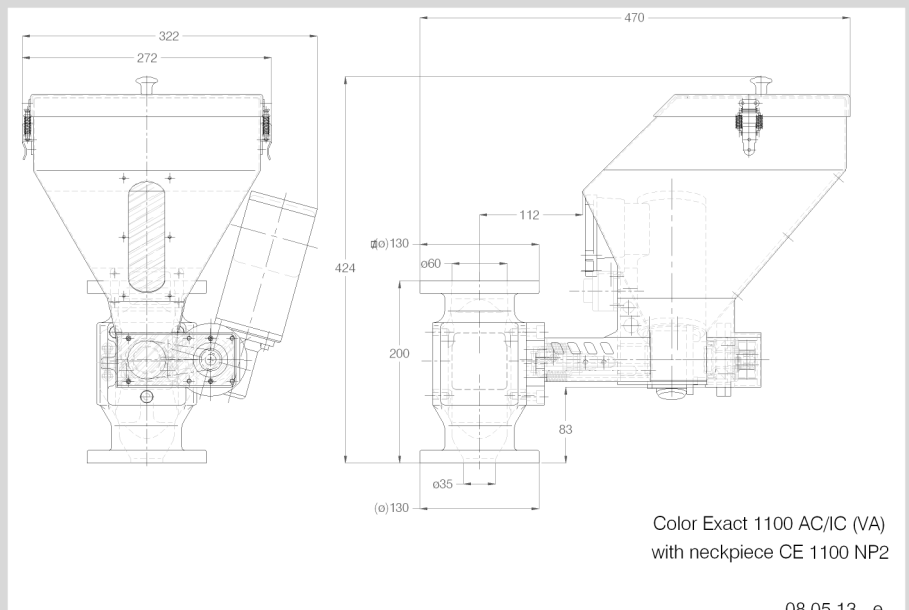


Dosing screw/ Dosing sleeve	6 / 13	9 / 16 Standard	12 / 19	15 / 22	18 / 25
Dosing capacity by continuous operation	0-1500 g/h	0-6000 g/h	0-13200 g/h	0-23400 g/h	0-33000 g/h

Our major selection of dosing systems enables us to provide the customer with the best suitable solution.



Easy emptying through the bottom outlet.



Dimensions.

Standard colours: Blue RAL 5010 and Grey-white RAL 7035.



Extruder Synchronous Control.

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